# RADIANT NDT SERVICES



ALL NDT EQUIPMENT CALIBRATION & NDT CONSULTANCY 50, Rishi Arobinda Sarani, Near NIOH, Opposite ISI, Kolkata-700 090, West Bengal,India. Contact No. +91-33-28731762, +91-9836620244, Email: radiantndtgroup@gmail.com

# Your Clients can VERIFICATION our NDT Certificate through our website SHARING EXPERTISE CREATING PROFESSIONAL

# NDT TRAINING & CERTIFICATION COURSE

### VISUAL TESTING

#### LEVEL I & LEVEL II

AS PER SNT TC 1A 2016 PERSONNEL QUALIFICATION & CERTIFICATION IN NDT		
TRAINING	LEVEL-I 08 Hours	LEVEL-II 16 Hours
EXPERIENCE	LEVEL-I 70 Hours	LEVEL-II 140 Hours

#### **OBJECTIVES:**

- a. Fundamentals of Visual testing
- b. Understanding Light & Light Source
- c. Environmental & Physical Factor
- d. Equipment's Requirement
- e. Testing Documents, Specifications
- f. Acceptance & Rejection Criteria
- g. Visual Inspection Welding as per CSWIP 3.0

# Theories of VISUAL Testing:

# COURSE CONTENTS:

#### LEVEL-II

- 1. Fundamentals of Light & Light Source,
- 2. Factor Affect Visual testing, Material Attributes, Physical Conditions
- 3. Environmental Factor, Physiological Factors.
- 4. Equipment's Borescopes, Telescopes & Fiberscopes.
- 5. Instrument use in Visual Testing
- 6. Surface Roughness Calculation
- 7. Light Intensity & Illuminations
- 8. Magnification, Mirror used Concave & Convex
- 9. Analysis of Visual Testing
- 10. Documentation of Visual Testing

#### Practical for Level-II

Light Intensity Measurements, Evaluation discontinuities in Casting, Forging, Rolling & Welding

For More Information's:

Call: +91-9836620244 or email to radiantndtgroup@gmail.com

TRAINING COURSE SCHEDULES:

Visit our website: radiantndtservices.com